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CLAIMS

What is claimed is:

1. A process control method managing a semiconductor device manufacturing process, including an operation of a system with a plurality of sub-modules, comprising:

diagnosing an operational state of the plurality of sub-modules prior to beginning the semiconductor device manufacturing process;

checking a process condition of the system; and

informing a user of operational states of the sub-modules and the process condition of the system.

The process control method according to claim 1, further comprising:
diagnosing an operational state of I/O (input/output) devices of the sub-modules prior to
beginning the semiconductor device manufacturing process; and

informing the user of the operational state of the input/output devices of the submodules.

- 3. The process control method according to claim 1, wherein the diagnosing of the operational state of the plurality of sub-modules includes operating a diagnosis program module to operate a sub-module to perform a diagnosis program.
- 4. The process control method according to claim 1, wherein the checking the process condition of the system includes operating a performance diagnosis program module, to check a performance of the system, to perform the performance diagnosis program.
- 5. The process control method according to claim 1, further comprising checking whether the operational states of the sub-modules and the process condition are normal by comparing a predetermined normal operation value range with a value estimated from a result of the diagnoses of the sub-modules.
- 6. The process control method according to claim 1, further comprising selecting, by a user, which object or objects of a plurality of objects are to be diagnosed, prior to beginning the semiconductor device manufacturing process.

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7. The process control method according to claim 1, wherein the diagnosing of the sub-modules includes diagnosing a performance condition of equipment based upon at least one of sampled voltage, currents, torques and operational speeds related to the equipment.

- 8. The process control method according to claim 7, wherein the equipment comprises system components, including various chambers, a conveyor, and a furnace, and parts of system components, including a valve, a pump, a controller, and a roller, in the semiconductor device manufacturing process.
- 9. The process control method according to claim 1, wherein the diagnosing of the operational state of the plurality of sub-modules includes selectively diagnosing some but not all of the plurality of sub-modules.
- 10. A system for making a semiconductor devices by managing a semiconductor device manufacturing process, including an operation of a system having a plurality of submodules, comprising:
- a module checking part diagnosing an operational state of at least one sub-module of the plural sub-modules;
 - a process condition checking part diagnosing a process condition of the system;
- a result display displaying a diagnosis result of an object, of a plurality of objects of the system, to be diagnosed; and
- a controller controlling the module checking part and the process condition checking part to check the operational state of the one sub-module and the process condition of the system prior to beginning the semiconductor device manufacturing process and controlling the display of the result of the diagnosis in the result display.
- 11. The system for making a semiconductor device according to claim 10, further comprising an interface checking part checking an operational state of an I/O device of the one sub-module, wherein the controller controls the result display to display the result of diagnosis performed by the interface checking part.

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12. The system for making a semiconductor device according to claim 10, wherein the controller permits a user to select the object or objects, of the plural objects, to be diagnosed.

- 13. The system for making a semiconductor device according to claim 12, wherein the user is permitted to select objects not to be diagnosed.
- 14. A computer-readable medium comprising computer readable code controlling a system to perform the method of claim 1.